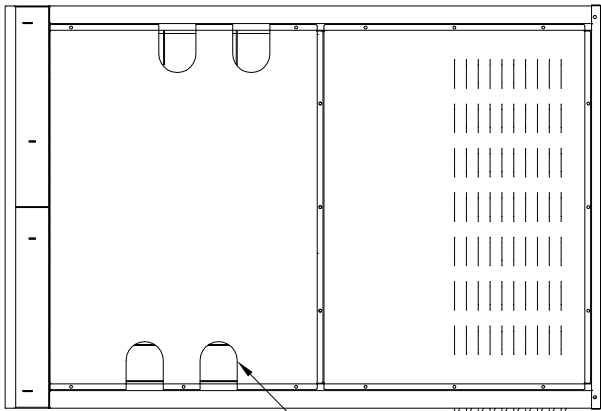
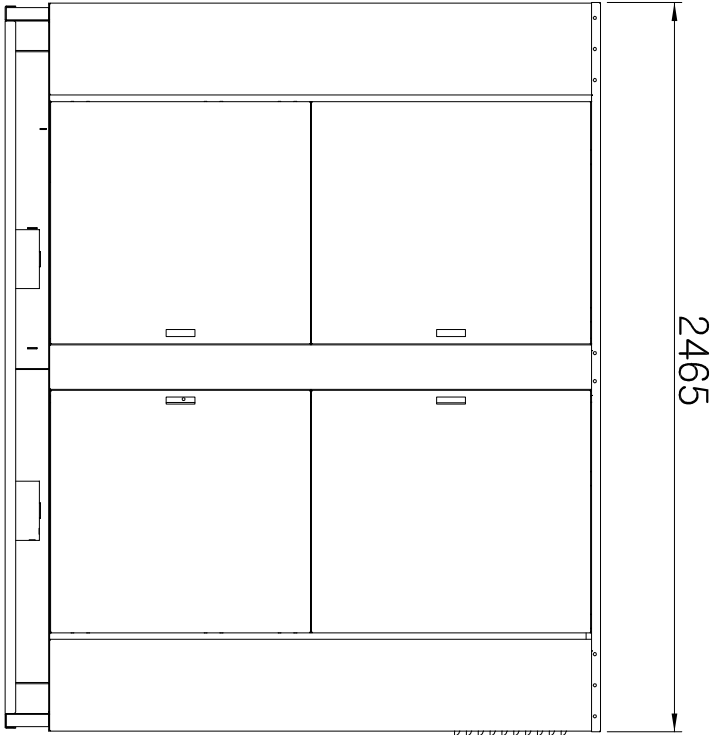
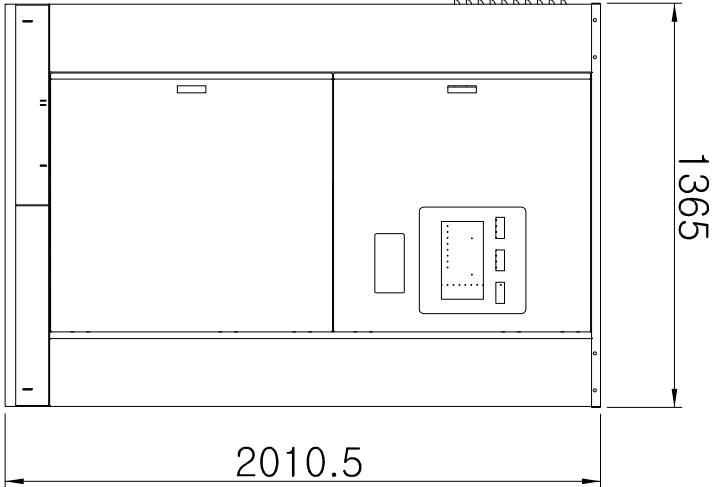
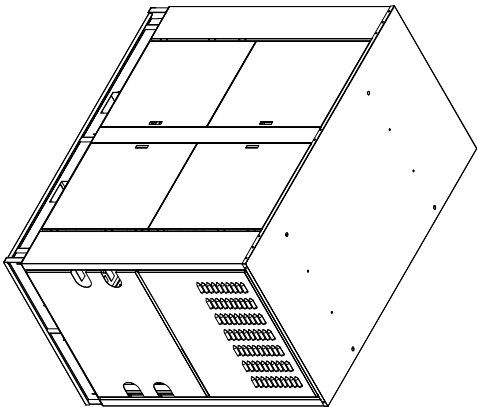
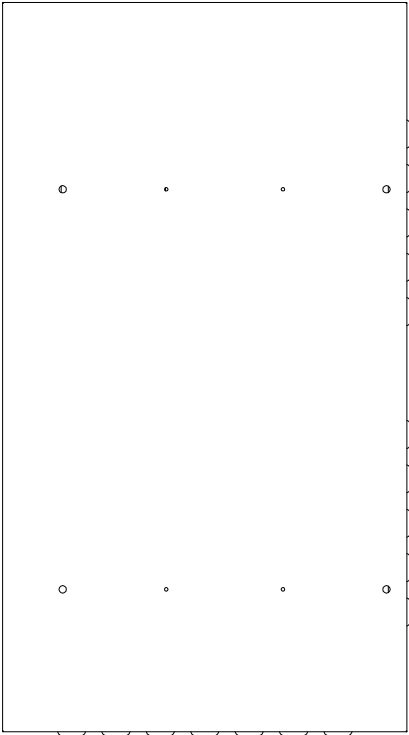


2014HP652C000B\_PART

SURFACE FINISH



75A PVC FLAGE \* 4EA

### NOTE

1. 지정 색 도장할 것.
2. 도시하고 지시 없는 라운드 R3.
3. 날카로운 모서리 및 버어 제거할 것.
4. 밴딩은 최소로 할 것.
5. 각 연결부 용접할 것.
6. 용접후 사상할 것.

GENERAL TOLERANCE (MACHINING)									
LIMITS				UNSPECIFIED CHAMFERS				APPROVE	
OVER ~	TO	MINUT ENESS	NOR MAL	UNSPECIFIED RADII	R1	CHECKED			
0.5 ~ 6		±0.05	±0.1	HEAT TREATMENT			DISIGNED	mk,Kang	
6 ~ 30		±0.1	±0.2	HARDNESS					
30 ~ 120		±0.15	±0.3	HEAT TREATMENT			DRAWN	mk,Kang	
120 ~ 315		±0.2	±0.5	HEAT TREATMENT					
315 ~ 1000		±0.3	±0.8	METHOD					
1000 ~ 2000		±0.5	±1.2	SURFACE TREATMENT					
2000 ~ 4000		±0.8	±2.0	PAINT			DATE	2014-11-07	
								HEAT PUMP	
								PROJECT NAME	
								DRG NO.	
								2014HP652C000B_PART	
								DAEIL DAEIL CO., LTD	
								COVER ASSY"	
								MAT.	
								W.T	
								kg	
								SCALE	1:25
								QTY	1EA
								TITLE	HEAT PUMP
								ASS'Y	DHS-501-SLC
								MODEL	
								DISIGNED	mk,Kang
								DRAWN	mk,Kang
								DATE	2014-11-07
								APPROVE	
								CHECKED	
								DRAWN	
								ENC NO.	
								SUBJECT	
								MARK	
								SUFFIX	